|  |  |  |  |
| --- | --- | --- | --- |
| **Lasdatum** | **SQ nr.** | **SAS nr.** | **Gevraagd** |
|  |  |  | **LK** |

|  |  |  |  |
| --- | --- | --- | --- |
| Aanvrager : |  | Lasser : |  |
| Adres : |  | Kenmerk : |  |
| Plaats : |  | ID methode : | Paspoort |
| Telefoon nr. : |  | ID nummer : | Gecontroleerd |
| Contact persoon: |  | Geboorte datum: |  |
| Klant PO nr. : |  | Geboorte plaats : |  |

**Algemeen**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| LMK nummer |  | | | | | | | | | | | | | | | | | | | | | Product Plaat / Pijp | **Pijp/Plaat** | Lasvorm | | | | **-** | | |
| WPS |  | | | | | | | | | | | | | **Rev.** | | | | | | **0** | | Materiaal 1 |  | | | | Groep | | | **1.2** |
| Afmetingen | D= | | | |  | | | | **s=** | | |  | | **t=** | | | |  | | | | Materiaal 2 |  | | | | Groep | | | **1.2** |
| Lasproces | 1 | | | | **-** | | | 2 | | **-** | | | | **3** | | **-** | | | | | | Voorwarmen | **Ja, op** | | |  | | | oC | |
| Lasdikte per proces |  | | | | | | |  | | | | | |  | | | | | | | | PWHT | **Nee** | | |  | | | oC | |
| Toevoegmat. 1 | FM | | | **-** | |  | | | | | | | | ISO | | | | | **-** | | | Fabr/type toevoeg 1 |  | | | | | | | |
| Toevoegmat. 2 | FM | | | **-** | |  | | | | | | | | ISO | | | | | **-** | | | Fabr/type toevoeg 2 |  | | | | | | | |
| Toevoegmat. 3 | FM | | | **-** | |  | | | | | | | | ISO | | | | | **-** | | | Fabr/type toevoeg 3 |  | | | | | | | |
| Beschermgas | 1 | | **-** | | | | | 2 | | | **-** | | | 3 | | | | | | **-** | | Backing gas |  | | | | | **-** | | |
| Laspositie ISO | 1 | | **-** | | | | | 2 | | | **-** | | | 3 | | | | | | **-** | | Lasboog controle | **Ja** | | | | | | | |
| Laspositie ASME | 1 | **-** | | | | | **-** | 2 | | | **-** | | **-** | 3 | | | **-** | | | | **-** | Lasdetail BW | **ss nb** | | **-** | | | | | |
| Druppelovergang | 1 | | **-** | | | | | 2 | | | **-** | | | 3 | **-** | | | | | | | Lasdetail FW | **-** | | **-** | | | | | |
| Lasapparaat\* |  | | | | | | | | | | | | | | | | | | | | | Las unit\* |  | | | | | | | |
| Controle\* | **-** | | | | | | | | | | | | | | | | | | | | | Lasnaad Sensor\* | **-** | | | | | | | |
| Auto tracking\* | **-** | | | | | | | | | | | | | | | | | | | | | Auto booglengte\* | **-** | | | | | | | |

**\*T.b.v.LK/LMK Gemechaniseerd-Geautomatiseerd lassen**

**Specifiek ISO 15614-8 (Pijp-Pijpplaat)**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Type pitch | **-** | Afst. tussen gaten |  | **mm** |

**Beproevingen**

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Visueel akkoord | **Ja** | | | DO vereist | **Ja** | **Rap.nr:** |  |
| NDO vereist | **Ja** | **Rap.nr:** |  | Eind resultaat | **-** | | |

**Opmerkingen/info:**

|  |  |  |  |
| --- | --- | --- | --- |
| **Aantal van** ….... **proefstuk(ken) gemerkt met:** | | | |
| **Kwalificeren volgens:** |  | **Verlengoptie LK** | **9.3b** |
| **ISO 15614-1 L.1** | **AWS D1.1** | Klanteis/Spec: |  |
| **ASME IX** | **-** | Klanteis/Spec: |  |
| **ISO 9606-3** | **-** | Klanteis/Spec: |  |

|  |  |
| --- | --- |
| Proeflas bijgewoond en uitgevoerd conform WPS  Naam  Datum | Mechanische beproevingen bijgewoond  Naam  Datum |

Dit getekend formulier, met benodigde documenten zoals, WPS, DO/NDO rapportage, evt. materiaal certificaat, run-sheet en andere relevante documentatie mailen naar bovengenoemd mailadres.